AMERICAN INSTITUTE OF ORGANBUILDERS

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AIO Midyear Seminar at Nolte Organ Building Topic: Advanced Wood Pipe Voicing

May 8-10, 2025

Hotel: Kegel's Inn Gasthaus *or* Holiday Inn and Suites, Milwaukee. More information will follow upon receipt of your registration. Room rates are around \$100/night.

Instructors: John Nolte, Ben Nolte, Jeremiah Nolte, and John J. Miller

Seminar Location: Nolte Organ Building, 5242 West Electric Avenue, West Allis WI 53219, 414-671-5646; nolteorgans@gmail.com.

This seminar will involve hands-on voicing of wood pipes in several ranks that will be installed in the organ at Centennial Lutheran Church in Milwaukee and will be featured during the AIO Milwaukee Convention in October 2025. Participants will learn from theory and examples how scaling wood pipes differs from scaling metal pipes. You will also become familiar with Ising Intonation concepts and formulae. You will also learn precision techniques for preparing cutups and flues, and the effect of different forms of blocks and caps.

Ranks that will be voiced include:

- Pedal 4' Choral bass and IV Pedal Mixture scaled with the equal area theory
- Great 4' Octave scaled with diagonal equals diameter theory
- Pedal 2' Nachthorn, a very large scale open pipe with a narrow mouth
- Swell Sesquialtera made with overblown and double overblown Gedeckts
- Solo 8' Doppel Flute, 4' Harmonic Flute, and 2' Harmonic Flute

To maximize the value of the seminar format, there will be one half-day for lecture discussion and 2½ days of hands-on voicing. Other shop demonstrations will include various techniques for making pipes. String pipes and other forms may be available to inspect.

Each participant will receive in digital format a spreadsheet scale calculator, spreadsheets for calculating voicing parameters, the Fritz Noack pipe cut-off chart, and a spreadsheet adaptation of the 1940's documentation of the scales of the 1610 Compenius Organ with comments in Danish, English, and German.

Participants should be familiar with flue voicing concepts and have at least some experience with voicing metal flue pipes. If attendance must be limited, preference will be given to those with more skill and experience.

Seminar is limited to 12 participants. Note: If there is sufficient interest in this seminar, a second essentially-identical seminar will be held on May 15-17, 2025.

Completed form with payment is required to reserve space at this seminar. Form and payment must be received by March 1, 2025. Preference will be given to current AIO members, although non-members may apply.

Registration Form – Nolte Seminar

Assumption of Risk and Waiver of Liability Agreement

I hereby certify that I understand the risks associated with this Seminar on Advanced Wood Pipe Voicing, and agree that the American Institute of Organbuilders (AIO) and Nolte Organ Building shall not be responsible for any injuries or losses sustained by me during the Seminar on Advanced Wood Pipe Voicing. The AIO and Nolte Organ Building are not responsible for my safety, and I assume full responsibility for any and all risks associated with this Seminar.

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Signature (required)		Date		
Registration is \$750 for the three-day through Saturday dinner. Registrants	-	•	•	
Schedule: Registrants and Instructors dinner. Seminar will begin at 8:30 AM AM to carpool. Seminar concludes or on Wednesday afternoon or evening	1 on Thursday, n Saturday at 5:	May 8, 2025. Meet in th :00 PM. It is suggested	e hotel lobby at 8:00 to arrive in Milwaukee	
If flying to Mitchell Airport in Milwauk a car share ride. If you will bring a car				
A list of voicing tools to bring, if any, voice will eventually be part of the or taken home as seminar "souvenirs." Y	gan at Centenr	nial Lutheran and will no	ot be available to be	
Name (printed)				
Company Name				
Mailing Address				
City				
Email		Mobile Phone		
Dietary Restrictions				
Will you have a car?		Can you transpor	Can you transport others?	
What is your level of voicing experier	nce? Beginne	rIntermediate	Advanced	
Does this include voicing wood pipes	s? No	Some	Many	
Your preferred dates IF two seminars	: May 8-10 _	May 15-17	No Preference	
Payment method: Check		Credit Card		
Card number				
Make checks payable and mail to:				

Make checks payable and mail to: **AIO General Fund**, PO Box 1695, Grass Valley CA 95945 Credit card information may be entered on this form, scanned, and emailed to: execsec@pipeorgan.org. Card data may be phoned to 415-385-8204.